



scale: half size

this view full scale

Assemble book moving cam operating lever #319 (with pawl #1327 and spring #327-A in place) to cam #1316, revolve same until ball bearing in end of cam (bearing #325) is aligned with center of cam roller #1333 (pawl #1327 must be in adjacent tooth of cam (as shown on drawing)).

This being highest working position of cam operating lever. Assemble collar #324 to shaft, align any one of four holes with ball bearing, (already set) press collar tight against cam and make secure with set screws provided for same.

With book moving cam operating lever #319 in position shown on this assembly (highest working position) move yoke to highest position on yoke operating cam.

Assemble levers #321 and #322 in place, scribe line  $\frac{1}{4}$ " from side of yoke spot and top for  $\frac{1}{4}$ "-28 S.A.E. screw stud #1320 from piece #322.

Note:  
See 300 book clamping assy. - side view.  
" 300-A " " " - front view.  
" 300-C book table assy.  
" 300-D book table support.

E	Req'd.:	Scale: $\frac{1}{2} \times (1x)$	Tol. except as noted fract. $\pm \frac{1}{64}$ dec. $\pm .005$ Ang. $\pm \frac{1}{2}^\circ$
D	Mat'l.:		
C	H.T.:		
B	Fin.:		
A	redrawn by: <i>v2anz</i>	Own. by: O.H. Date: 4-30-26	

**OMCOA** MEDFORD, MASS

clamp head sub. assembly

**OM** 300-B